



**SPECIFICATIONS OF FOODSTUFF**  
**High Quality TENDER WHEAT FLOUR**  
 TIPOLOGY

  
 Ed 02 EN  
 Rev. 02  
 Gen. 2018  
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*Manitoba Oro* Farina forte

La Farina di Napoli

**SPECIFICATIONS OF FOODSTUFF**

**GENERAL DATA**

<b>Declaration</b>  ITALIAN Product	<b>Wheat Flour</b> Rif. Law D.P.R. 5 /032013, n. 41 Rif. Law DPR 09/02/2001, n. 187 Law 04/07/67 n.580 Reg. (UE) N. 97/2010; Disciplinatory Mipaf_24.05.04	Packaging	<b>Sacks : multicoupled cellulose</b> <i>according to of the enforced alimentary norm</i> <b>Europallet -</b>
		First Matter	<b>Tender Wheat (<i>Triticum aestivum</i>)</b>

<b>Finished product</b> 	<b>Wheat Flour</b> It is produced by the selection of the <b>best grains Manitoba</b> on the market. <b>Excellent</b> in baking yeast for a long time to rise High protein and high yield give the dough a <b>high elasticity and extensibility</b> for the production of fine pastry. The flour " <b>Manitoba</b> " can be used either alone for the production of <b>croissants, panettone, dough</b> and <b>mixed</b> with wheat flour selection of <b>Antimo Caputo</b> , for the processing of all those that require a good dough leavening.
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<b>Food preservation</b>	 <b>Temperature storage</b> (cool, dry, ventilated and not exposed to direct sun light) optimum: 20÷24 °C <b>68÷76 °F</b>
	 <b>Umidity p/p</b> MAXIMUM <b>15,50 %</b>
<b>T.M.C./Shelf life</b>	Rif.to: <b>date of packing sacks</b> Lot    Process line /gg. Date/day <b>12 months</b> Unit <input checked="" type="checkbox"/> U.C. <b>1 Kg. ÷ 5 Kg. 2,20 Lb ÷ 11,02 Lb</b>

**RHEOLOGICAL PROPERTIES**

 <b>CONTROLS</b>  LABORATORY CHEMICAL RHEOLOGY (internal Lab)	 Alveogramma  <i>Chopin</i>	Bread making index <b>W</b> : <b>360÷380</b>	Elasticity <b>P/L</b> : <b>0,45÷0,55</b>	
	 Farinogramma  <i>Brabender</i>	Absorption: <b>61÷63</b> Growth: <b>4'00" ÷ 6'00"</b>	Stability: <b>16' ÷ 20'</b>	Hagberg index: <b>10÷40</b>
	 Indice di Hagberg <i>Falling Number</i>	Enzymatic activity: <b>340 ÷ 360</b>	Dry gluten (%): <b>14,00 ÷ 14,50</b> Parameters <b>STD PROCESS &gt;12,50%</b>	

**ANALYSIS OF PRODUCT** (investigations std batch/reference)

CHEMICAL-PHYSICS AND NUTRITIONAL CHARACTERISTICS				MICRO NUTRIENT					
(average values: 100 g. of finished product)									
Parameters	Unit of measurement (%)		Parameters	Unit of measurement (%)		MINERAL SALT (average values) mg		VITAMINS (average values) mg	
<b>Proteins p/p</b> (N x 6,25)	<b>14,50</b>	± 0,50	<b>Food Fiber p/p</b>	<b>3,00</b>	± 0,50	<b>Calcium</b>	22	<b>Thiamin (Vit B1)</b>	0,30
<b>Total Fat p/p</b> <i>of wich saturates</i>	<b>1,00</b> 0,20	± 0,30 ---	<b>Salt</b> (N <sub>a</sub> x 2,5) (g.)	<b>0,009</b>	± 0,002	<b>Phosphorus</b>	180	<b>Riboflavin (Vit B2)</b>	0,06
<b>Carbohydrates p/p</b> <i>of wich sugar</i>	<b>68,00</b> 1,10	± 3,50 ---	<b>Ashes p/p – dry matter</b>	<b>0,60</b>	± 0,05	<b>Potassium</b>	160	<b>Niacin (Vit PP)</b> Vitamin E	1,5
<b>Total out of 100 g. of finished product</b>		<b>Kcal</b>	<b>345</b>	<b>Kjoule</b>	<b>1.464</b>				

<ul style="list-style-type: none"> <li>BIOLOGICAL CHARACTERISTICS - FILTH TEST</li> <li>MICROBIOLOGICAL CHARACTERISTICS</li> <li>CHEMICAL-PHYSICS CHARACTERISTICS</li> <li>RESIDUES AND MICRO-PARTICLES</li> <li>OGM - Genetically Modified Organisms</li> </ul>	<ul style="list-style-type: none"> <li>Value biological of Filth test</li> <li>Endogenous Microflore and esogene</li> <li>Normative values of reference</li> <li>Normative values of reference</li> <li>Normative values of reference</li> </ul>	<ul style="list-style-type: none"> <li>Regular - STD</li> <li>High Quality</li> <li>High Quality</li> <li>Absent</li> <li>Absent</li> </ul>	<ul style="list-style-type: none"> <li>Parameter &lt; Below the limito f the Law</li> <li>Parameter <b>Absent / Ogm free</b> </li> </ul>
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**MICROBIOLOGICAL CHARACTERISTICS**

Parameters	Unit of measurement	Reference value	Q.S.
Total microbiological Count	UFC /g	< 20.000	HA
Total micotic Count <i>Moulds and yeasts</i>	UFC /g	< 1000 <100	HA
Total coliform	UFC / g (MPN /g)	≤ 10 ≤ 100	HA
<i>Escherichia coli</i>	UFC /g	< 10	
<i>Clostridium spp.</i>	UFC /g	Absent	
<i>Staphylococcus aureus c.p.</i>	UFC /g	< 10	
<i>Bacillus cereus</i>	UFC /g	< 10	
<i>Bacillus spp.</i>	UFC /g	< 10	
<i>Salmonella spp.</i>	UFC /g	Absent	

**RESIDUAL AND MICRO PARTICLES**

RESIDUES	Caputo std mg /Kg	HEAVY METALS	Caputo std mg /Kg	OGM	Caputo std
<ul style="list-style-type: none"> <li>Anti parasitocidals</li> <li>Organochlorinated</li> <li>Organophosphorated</li> </ul>	< 0,02 <i>Inferiore ai Law Limits GM / HPLC / GC</i> <small>Esito: Non rilevabile strumentalmente</small>	<ul style="list-style-type: none"> <li>Lead</li> <li>Chromium</li> <li>Cadmium</li> <li>Mercury</li> </ul>	<ul style="list-style-type: none"> <li>&lt; 0,02</li> <li>&lt; 0,02</li> <li>≤ 0,01</li> <li>&lt; 0,01</li> </ul>	<ul style="list-style-type: none"> <li>DNA</li> <li>Mais</li> <li>transgenic</li> </ul>	Methodology- PCR (45cicl) Negative <u>No presence</u>
MICOTOXINE	Caputo std µg / Kg	MICOTOXINE	Caputo std µg / Kg		
<ul style="list-style-type: none"> <li>Total Aflatoxins (B<sub>1</sub>+B<sub>2</sub>+G<sub>1</sub>+G<sub>2</sub>) / Aflatoxin B<sub>1</sub></li> <li>Deossinivalenolo - DON</li> </ul>	< 4 / < 2 < 750	<ul style="list-style-type: none"> <li>Ochratoxin A - OTA</li> <li>Zearalenone - ZEA</li> </ul>	<ul style="list-style-type: none"> <li>&lt; 0,5</li> <li>&lt; 10</li> </ul>		

**ALLERGOLOGICAL PROPERTIES**

Ingredients / Allergens in Article 27 of the Law. 88 of July 7, 2009    **Mandatory declaration of Allergenic Ingredients**

ALLERGENS <small>Dir. 2003/89 - D. Lgs. n. 114/06 - D.Lgs. 27-9-2007 n. 178 - Law n. 88 del 7 Luglio 2009 e ss.mm. e i.i.</small>	Cross-contamination raw material	Unintentional presence in the ended product (Carry-over)	In Facility
Evidence allergene: <input type="checkbox"/> yes <input type="checkbox"/> NO <ul style="list-style-type: none"> <li>Cereals containing gluten and products (wheat flour)</li> <li>Crustaceans and products thereof</li> <li>Eggs and egg products</li> <li>Fish and products thereof</li> <li>Peanuts and products thereof</li> <li>Soybeans and products thereof</li> <li>Milk and milk products including lactose</li> <li>Nuts: almonds (<i>Amygdalus communis L.</i>), hazelnut (<i>Corylus avellana</i>), walnuts (<i>Juglans regia</i>), Cashew (<i>Anacardium occidentale</i>), Pecan [<i>Carya illinoensis</i> (Wangenh.) K. Koch], Brazil nuts (<i>Bertholletia excelsa</i>), pistachio (<i>Pistacia vera</i>), macadamia nuts and Queensland nuts (<i>Macadamia ternifolia</i>) and products thereof.</li> <li>Celery and products thereof</li> <li>Mustard and products thereof</li> <li>Sesame seeds and products derived</li> <li>Sulphur dioxide and sulphites at concentrations above 10 mg / kg or 10 mg / l expressed as SO<sub>2</sub>.</li> <li>Lupin and products thereof</li> <li>Molluscs and products thereof</li> </ul>	<ul style="list-style-type: none"> <li>YES</li> <li>NO</li> <li>NO</li> <li>NO</li> <li>NO</li> <li>YES</li> <li>NO</li> <li>NO</li> <li>NO</li> <li>NO</li> <li>NO</li> <li>NO</li> <li>NO</li> <li>NO</li> <li>NO</li> </ul>	<ul style="list-style-type: none"> <li>YES</li> <li>NO</li> <li>NO</li> <li>NO</li> <li>NO</li> <li>YES</li> <li>NO</li> <li>NO</li> <li>NO</li> <li>NO</li> <li>NO</li> <li>NO</li> <li>NO</li> <li>NO</li> <li>NO</li> </ul>	<ul style="list-style-type: none"> <li>YES</li> <li>NO</li> </ul>

**NORMATIVA DI RIFERIMENTO TECNICO E SCIENTIFICO**

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Reg. (UE) N. 1169/2011 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL	October 25 th 2011 related to the supply of information on the foods to the consumers, that it modifies the Reg. (Us) n. 1924/2006 and (Us) n. 1925/2006 of the European Parliament and of the Council.
D.Lgs. 27-9-2007 n. 178	Provisions amending and integrating with law. February 8, 2006, n. 114, implementing Directives 2003/89/EC, 2004/77/EC and 2005/63/EC, in the indication of ingredients present in foodstuffs, as well as implementation of Directive 2006/142/EC.
D.Lgs. 8-2-2006 n. 114	Implementation of the Directives 2003/89/EC, 2004/77/EC and 2005/63/EC as regards indication of the ingredients present in foodstuffs.
Dir. 10-11-2003 n. 2003/89/CE	Directive of the European Parliament and Council amending Directive 2000/13/EC as regards indication of the ingredients present in foodstuffs.



**PROCESS/PRODUCT CONTROLS / - REPORT / ANALYSIS ON RAW MATERIAL / PROCESS FOOD / LOT END PRODUCT**

REPORT / ANALYSIS ON END PRODUCT \_ Analisis HACCP \_ HA  
 Reg. (CE) 28-1-2002 n. 178/2002 2002 - Reg. (CE) 29-4-2004 n. 852/2004 -  
 Legislative Decree 193-6 November 2007 and subsequent amendments

